# APPLICATIONS ENGINEERING LTD

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FS-925E 0.4 - 6.0 (I/min) with pre-adjusted set points 0.05 - 0.3 (I/min) with pre-adjusted set points

FLOW SWITCHES

TYPE

**PISTON** 

These two series of precision-calibrated switches provides reliable and consistent performance; repeatability is within 1%. FS-925E and FS-926E units are factory preset for actuation at specified flow rates.

These switches provide accurate detection of excessive or insufficient flow rates in such applications as: protecting against loss of fluid flow in hydraulic systems, assuring proper coolant flow in semiconductor processing equipment, monitoring high pressure lubrication systems, and ensuring proper air flow in water/waste systems.

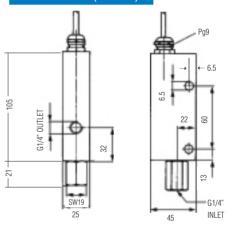


Specifications (all data related to water at +20°C)

| opodinoanono   | (       | rolated to water at 120 of  |                                 |
|--|---------|---|---------------------------------|
|  |         | FS-925E   | FS-926E                         |
| Max. flow  |         | 12 l/min  | 3 I/min                         |
| Max. operating pressur   | re      | 68 bar  | 68 bar                          |
| Proof pressure   |         | 100 bar   | 100 bar                         |
| Temperature range  |         | – with Polysulfone piston (standard), with cable, with plug connector: –20 $^{\circ}$ C+80 $^{\circ}$ C – with metal piston and terminal box: –20 $^{\circ}$ C+150 $^{\circ}$ C |                                 |
| Set points (I/min)   |         | 0.4; 1.0; 2.0; 3.0; 4.0; 6.0  | 0.05, 0.1, 0.15; 0.1; 0.25; 0.3 |
| Switching function<br>(related to increasin  | g flow) | NC, NO, SPDT  | NC, NO, SPDT                    |
| Mounting orientation   |         | any position  | any position                    |
| Factory calibration position with set point adjustment vertical, inlet port down, electrical connection up |         | ectrical connection up  |                                 |
| Repeatability  |         | ± 1%  | ± 1%                            |
| Adjustment accuracy  |         | ±10%  | ±10%                            |
| Hysteresis   |         | max. 15%  | max. 20%                        |
| Mounting   |         | G 1/4"  | G 1/4"                          |
| Electrical connections   |         | - cable: PVC, 2 or 3 x 0.34 mm2 (length: approx. 1 m)<br>- plug connector per DIN 43650<br>- terminal box   |                                 |
| Enclosure  |         | - IP 65   | IP 65                           |
| Electrical data contact  | rating  | - SPST (NC/NO): max. 100 VA, 3 A, 220 V~<br>- SPDT: max. 20 VA, 0.5 A, 250 V~   |                                 |
| Weight   |         | 0.5 kg  | 0.5 kg                          |



### Dimensions (in mm)



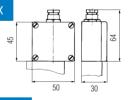
Brass or Stainless Steel

Stainless Steel

### How to Order for FS-925E / FS-926E

Type code: FS-925E-----Set points:  $(1/\min)$  (0.4), (1.0), (2.0), (3.0), (4.0), (6.0) -FS-926E-Type code: Set points: (I/min) (0.05), (0.1), (0.15), (0.2), (0.25), (0.3) -Housing material: Brass Stainless Steel C Р Electr. connection: Cable Terminal box K Plug connector S NΩ S Type of contact: NC 0 **SPDT** W Note: For mineral oil applications please order brass piston instead of polysulfone piston, -GE169 to

Terminal Box

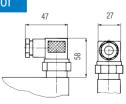


Polysulfone\* or Stainless Steel (\* option Brass)

Plug Connector

Housing Piston:

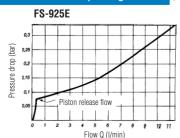
Spring

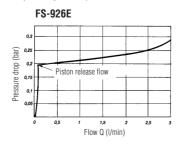


### Pressure Drop Diagram

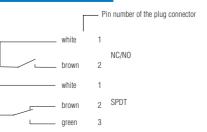
the number e.g. FS-925E-0.4-M-P-W-GE169

(at min. set point adjustment)





## Wiring Diagram



# www.gems-sensors.co.uk